



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4153-1

Job Sheet 172201



Part No: D4153-1

Job Qty: 10 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 IPP Rev:A 10.10.06 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/20/18	0.00	0.00	Start Up Waterjet		SC 18/02/18
110	Waterjet	10 pcs		2/20/18	0.00	0.79	Waterjet1		SC 18/02/18
130	QC	10 pcs		2/20/18	0.00	0.00	QC8		SC
140	Brake NC	10 pcs		2/21/18	0.08	0.76	Brake NC 1		SC DAS
150	QC	10 pcs		2/21/18	0.00	0.00	QC5		38
160	Packaging	10 pcs		2/21/18	0.00	0.00	Packaging3	ST198	MAR 01 2018
170	QC21-SA	10 Ea		2/21/18	0.00	0.00	QC21		DAS 21 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	8.7500 sf (.875 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	9	40	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	3.000Inches ± 0.030	3.030 2.970	3.003	
2	Joggle Bracket	42.000Inches ± 0.030	42.030 41.970	42.000	
3	Joggle Bracket	0.050Inches ± 0.010	0.060 0.040	0.046	

Plex 2/13/18 2:05 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S042101



Part: D4153-1

Serial No/Batch: S042101

Revision: D4153

Inspector:

Date: 02/14/18 07:29 AM

